# P5010,



- New patented COAX® push-in technology allows insertion and removal of the cartridge without tools.
- Available with a two or three-stage COAX® cartridge MIDI.
  Choose an Si cartridge for extra vacuum flow, a Pi cartridge for high performance at low feed pressure or an Xi cartridge when high flow and deep vacuum is needed.
- Integrated flow-through silencer that is unaffected by dust and dirt.
- Substantially lower air-consumption as compared to conventional ejectors of similar sizes.
- Slim, compact, configurable and modular design.
- Low weight.

#### General

Material	CuZn, PA, PE, SS, Al, Nitrile (NBR)
Noise level	68 – 70 dBA
Temperature	-10 – 80 °C
Weight	230 – 600 g

#### Performance

### Vacuum flow

COAX® Cartridge	Feed pressure	Air consumption	Vacuum flow (Nl/s) at different vacuum levels (-kPa) Max vacuum	
	MPa	NI/s	0 10 20 30 40 50 60 70 80 90 -kPa	
Pi48-2	0.31	2	2.8 2.5 1.8 1.1 0.65 0.5 0.35 0.25 0.1 — 90	
Pi48-3	0.31	2.05	5.6 2.5 1.8 1.1 0.65 0.5 0.35 0.25 0.1 — 90	
Si32-2	0.6	1.75	3.3 3 2.6 1.7 0.9 0.6 0.5 0.35 — — 75	
Si32-3	0.6	1.75	6 3.5 2.6 1.7 0.9 0.6 0.5 0.35 — — 75	
Xi40-2	0.45	1.83	2.8 2.3 1.6 1 0.73 0.58 0.43 0.32 0.18 0.03 95	
Xi40-3	0.45	1.83	5.9 3 2 1.3 0.73 0.58 0.43 0.32 0.18 0.03 95	

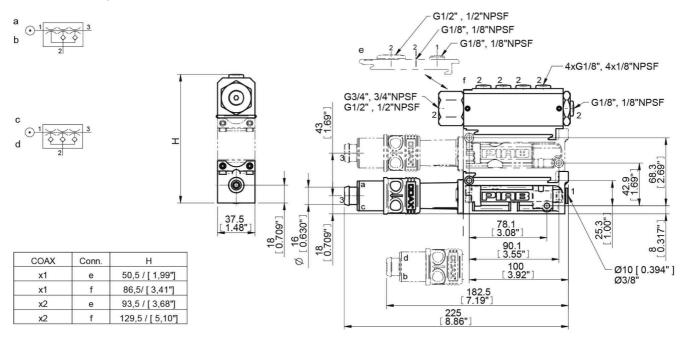
## **Evacuation time**

COAX® Cartridge	Feed pressure	Air consumption	Evacuatio (-kPa)	ion time	e (s/l) to	reach di	Max vacuum				
	MPa	Nl/s	10 20	:0 3	30 40	50	60	70	80	90	-kPa
Pi48-2	0.31	2	0.03 0.	.07 0	0.13 0.	26 0.46	0.7	1	1.6	4	90
Pi48-3	0.31	2.05	0.02 0.	.06 0	0.12 0.	25 0.45	0.7	1	1.6	4	90
Si32-2	0.6	1.75	0.03 0.	.07 0	0.1 0.	18 0.33	0.53	0.8	-	-	75
Si32-3	0.6	1.75	0.02 0.	.05 0	0.1 0.	18 0.33	0.53	0.8	_	_	75
Xi40-2	0.45	1.83	0.04 0.	.09 0	0.17 0.	28 0.44	0.63	0.9	1.3	2.3	95
Xi40-3	0.45	1.83	0.022 0.	.062 0	0.12 0.	22 0.37	0.57	0.84	1.2	2.2	95

### **Blow flow**

COAX® Cartridge	Feed pressure	Air consumption	Blow	flow (	(Nl/s) a	t diffe	rent p	essure	e level	s (kPa)	1				Max pressure
	MPa	Nl/s	0	20	40	60	70	80	90	100	110	120	130	140	kPa
Pi48-2 (Blow-off)	0.6	3.5	6.15	6.15	5.95	5.03	4.49	4.49	4.49	4.49	4.49	4.26	4	3.63	140
Si32-2	0.6	1.75	5.05	4.25	3.3	2.65	2.35	1.8	_	_	_	_	_	_	70
Si32-3	0.6	1.75	7.8	4.6	3.3	2.7	2.3	1.8	_	_	_	_	_	_	70
Pi48-3	0.6	3.55	9.5	6.5	6	5.3	4.7	4.6	4.6	4.5	4.5	4.3	4	3.7	140
Xi40-2	0.6	2.33	5.1	4.6	3.4	3.3	3.1	2.8	2.4	_	-	_	_	-	90
Xi40-3	0.6	2.33	8.4	5.1	3.92	3.39	3.23	2.95	2.58	_	_	_	_	_	90

## **Dimensional drawings**



# Values specified in the data sheet are tested at:

Room temperature	$(20^{\circ}\text{C} [68^{\circ}\text{F}] \pm 3^{\circ}\text{C} [5.5^{\circ}\text{F}])$
Standard atmosphere	(101.3 [29.9 inHg] ± 1.0 kPa [0.3 inHg])
Relative humidity	0-100%
Compressed air quality	DIN ISO 8573-1 class 4