Nidec Brushless DC Servo Motors

BONDY

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BRUSHLESS DC MOTOR & SPEED CONTROL **DRIVERS**

FHD Series DC24V (20, 40W) DC48V (60W)

■Distinguishing Features

- 1. Motors are designed small and high performance
 - · We recently released a special magnetic circuit design motor. This motor design is smaller and has a higher performance than conventional FED, FYD series motors.
 - Flange size of this series is 61mm sq. (2.4 in sq.). However flange size of 40W & 60W types are 80mm sq. (3.1 in sq.)
- 2. Compact design Driver
 - "Palm Mini R" Type is the smallest. (20W, 40W only)
 - "Palm Mini PLUS" Type is small. (20W, 40W only)
 - "J Book" Type is (60W only)
 - · High power type is a circuit-board and superconducting type. (20W, 40W)
- 3. Wide Ranged Speed Control (60W only)
 - Wide range (200r/min-2500r/min 60W:65r/min-2500r/min), stepless speed control.
 - · Very steady characteristics (Feed back control employed).
- 4. Speed pulse output
 - · Speed pulse output can be used for speed monitoring, simplified position control...
 - "Palm Mini R" Type: 42 pulse/revolution
 - "Palm Mini PLUS" Type: 42 pulse/revolution
 - "J Book" Type: 42 pulse/revolution
 - "High power simple" Type: 7 pulse/revolution output is available for speed monitoring and simplified position control are possible.
- 5. Direction of rotation signal output
 - · Direction of rotation can be monitored by this signal.
- - · At an over-load condition, the motor stops and an alarm signal is output.



■Model Code

Model on set



6 PF 20 H - D3 Model on motor 4 5

Model on driver FHD 6 20 H D3

1)Series name

2Motor flange dimensions 6:61×61mm (2.4×2.4 in.)

3Driver type P: Palm mini PLUS type

J: J - Book type 4 Motor output

20: 20W

40: 40W 60: 60W

①Series name

2 Motor flange dimensions 6: 61×61mm (2.4×2.4 in.)

3Motor output shaft type S: Plain shaft PF: Pinion shaft PE:

①Series name

2 Adapting motor flange dimensions 6: 61×61mm (2.4×2.4 in.)

3 Motor output 20: 20W 40: 40W

5 Motor output shaft type

S : Plain shaft PF: Pinion shaft PE : Pinion shaft

6 Power supply voltage

D3: DC24V D5: DC48V

4 Motor output 20: 20W

40: 40W ⑤Adapting Driver type

H: High power simple type driver R: Palm mini R type driver

6 Power supply voltage D3: DC24V

4 Driver type

H: High power simple type driver R: Palm mini R type driver

(Holding torque can be generated)

5 Power supply voltage D3: DC24V

Palm mini PLUS type J-Book type





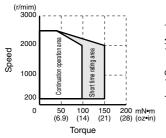
■Specification

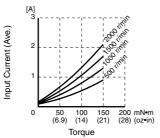
	<u> </u>								
Model on set	Plain sl	haft type	!	FHD6P	20S-D3	FHD6P	40S-D3	FHD6J	60S-D5
WIOGEI OII SEL	Pinion	nion shaft type		FHD6P2	20PF-D3	FHD6P4	IOPE-D3	FHD6J6	0PE-D5
Rated voltage	е	V (D	C)	2	4	2	4	4	8
Rated output		W		2	0	4	0	6	0
Speed contro	ol range	r/m	in	200~	2500	200~	2500	65~2	2500
Data d tayayya		mN ·	• m	9	8	20	00	29	90
Rated torque		oz •	in	1	4	2	8	4	2
MAX. instant	aneous	mN	• m	150 (2000r	/min MAX.)	290 (500r/	min MAX.)	440 (1500r	/min MAX.)
torque (in 5se	ec.)	oz •	in	21 (2000r/	min MAX.)	42 (500r/r	nin MAX.)	62 (1500r/	min MAX.)
Rated speed		r/m	in	20	00	20	00	20	00
Chand notting	~ ~~ ath a d			①Speed setting	g by external sp	eed setter (Sold	separately: mo	del code Q-R10	KB)
Speed setting	g metnoa			②Speed setting	g by external vo	Itage supply 0~	10V	End of a	raduatio
Speed setting	9	(r/mir	า)/V	300±5%				Eug of b	production
				Against load	±1	% 0~rated	torque at rated	voltage and spe	ed
Speed variati	ion			Against voltage	±1	% Rated vo	oltage ±10% at r	rated speed, no	load
				Against temper	ature ±3	3% 20±20°C	at rated voltage	e and speed, no	load
Input		ut	RUN, BRAKE, F/R IN, ALARM RST (Only 60W) H: Open collector L: GND (0~0.8V)						
input and out	Input and output signal Output		put	ALARM, SPEED OUT (PULSE OUTPUT), F/R OUT Open collector output DC30V MAX. 10mA MAX.					
Speed pulse		Pulse/Re	volution	42 42		4	2		
O	ated (Ave.)	1.8 MAX. 3.1 MAX.		2.3 N	MAX.				
Current	AX. (Peak)		Α	9 M	9 MAX. 10 MAX.		10 MAX.		
Protection functions				Over load prote	about 5 s "ALARM To releas Palm Mir J-Book ty	ec., Stop motor OUT" (60W). ee alarm : ii PLUS type: Di rpe: Input "L" to	and outputs "L' sconnect power "ALARM RST" f	applied to moto ' from "ALARM" supply for more for more than 1s whether the moto	(20W, 40W) or than 1min ec.
Others				Operation temperature: 0~40°C (no condensation) continuous duty. The motor flange surface temp. must be 80°C MAX. (Ambient temperature 40°C without heat sink) Motor dielectric strength: Withstand for 1min. under AC500V 50Hz (Between case and coil) Motor insulation resistance: 10MΩMIN. (20W, 40W) 100MΩMIN. (60W) (Between case and coil by DC500V tester)					
	Spee	d (r/min)			Арр	olicable MAX. To	rque for gearhe	eads	
Gear ratio	at 200r/min	at 200	Or/min	6H□	EBN		8F_	EBN	
	at 200r/min	ai 200	O1/111111	mN • m	oz • in	mN • m	oz • in	mN • m	oz • in
5	40	40	00	390	56	780	110	1200	170
10	20	20	00	780	110	1600	220	2400	330
25(25.44)	8	8	0	1700	250	3600	510	5500	780
50(49.6)	4	4	0	3500	500	7000	1000	10600	1500

[•] ____: rotation of gear head output shaft becomes reverse direction of motors.

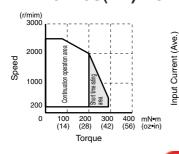
[•] In case of 8F□EBN value in () should be used as gear ratio.

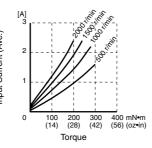
■Torque Speed/Current (TYP.) Characteristics FHD6P20S(PF)-D3



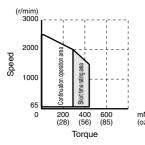


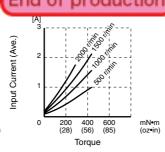
FHD6P40S(PE)-D3





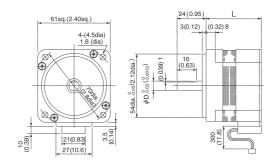
FHD6J60S(PE)-D5 End of production





■Motor outlines (Plain shaft type)

Unit: mm (inch)



	Model	1	D:dia	Weight	
	Model	L	D.uia	Kg	(lb)
1	FHD6P20S-D3	46 (18.1)	8 (0.3150)	0.5	1.1
2	FHD6P40S-D3	60 (2.36)	8 (0.3150)	0.7	1.5
3	FHD6J60S-D5	60 (2.36)	10 (0.3937)	0.7	1.5

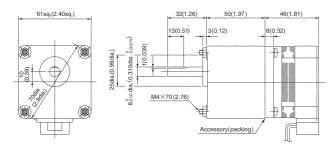
Connection guide

	20		/ 40W		60W	
	Symbol	① ② PIN #	Lead wire color	3 PIN#	Lead wire color	Remark
	Coil U	1	Brown	3	Brown	
_	Coil V	2	Red	4	Red	
cto	Coil W	3	Orange	8	Orange	
Пē	_	4	_		_	
Motor connector	HW	5	Green	7	Green	Open collector
ō	HV	6	Blue	6	Blue	Open collector
√ot	HU	7	Purple	5	Purple	Open collector
_	GND	8	Gray	1	Gray	
	12V	9	White	2	White	

■Motor (Pinion shaft type) + Gear head outlines

FHD6P20PF-D3+6H□EBN

Unit: mm (inch)

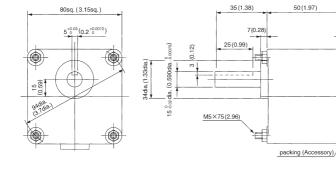


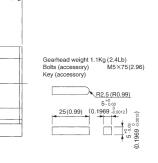
Gearhead weight 0.5Kg(1.1Lb)
Bolts (accessory) M4×70(2.76)

60 (2.36)

10 (0.39)

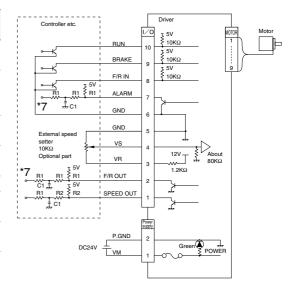
FHD6P40PE-D3+8F□EBN FHD6J60PE-D5+8F□EBN



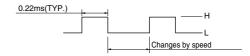


■Input & output terminals and wiring diagram FHD6P20S(PF)-D3 FHD6P40S(PE)-D3

Item	Pin No.	Symbol	Input or Output	Function	Standard • Condition	
Power	1	VM	Input	Power supply positive for driver	DC24V±10%	
supply	2	P.GND	_	Power supply GND for driver	DO24V±10 /0	
	1	SPEED OUT	Output	42 Pulse/Revolution *3	*1 H: Open collector	
	2	F/R OUT	Output	H: CCW L: CW (Viewed from motor output shaft side)	DC30V MAX. L: 0~0.8V 10mA MAX.	
	3	VR	Output	Power supply positive for external speed setter		
	4	VS	Input	Speed setting signal positive	0~10V	
	5	GND	_	Speed setting signal GND	0~10V	
	6	GND	_	GND for I/O Signal		
I/O	7	ALARM OUT	Output	H: Normal operation L: Alarm output	Same as *1	
	8	F/R IN	Input	H: CCW L: CW (Viewed from motor output shaft side)	*2 H: Open L: 0~0.8V	
	9	BRAKE	Input	H: BRAKE Deactivated L: BRAKE activated	H: Open collector L: 0~0.8V During the operation of "BRAKE", "RUN" signal be "L".	
	10	RUN	Input	H: Stop L: Start	Same as *2	



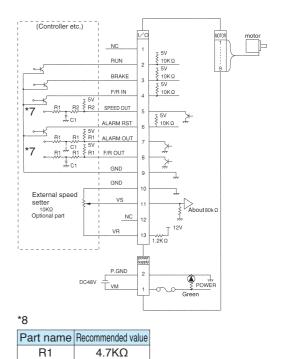
*3 "SPEED OUT" signal is shown below.



FHD6J60S(PE)-D5

End of production

		•			
Item	Pin No.	Symbol	Input or Output	Function	Standard • Condition
Power	1	VM	Input	Power supply positive for driver	DC48V±10%
supply	2	P.GND	_	Power supply GND for driver	DC46V±10%
	1	NC	_		
	2	RUN	Input	H: Stop L: Start	
	3	BRAKE	Input	H: BRAKE Deactivated L: BRAKE activated	*4 H: Open L: 0~0.8V
	4	F/R IN	Input	H: CCW L: CW (Viewed from motor output shaft side)	
	5	SPEED OUT	Output	42 [Pulse/Revolution] *6	Same as *5
I/O	6	ALARM RST	Input	H: Normal operation L: Reset	Same as *4
	7	ALARM OUT	Output	H: Normal operation L: Alarm output	*5 H: Open collector DC30V MAX.
	8	F/R OUT	Output	H: CCW L: CW (Viewed from motor output shaft side)	L: 0~0.8V, 10mA MAX.
	9	GND	_	GND for I/O Signal	
	10	GND -		Speed Setting Signal GND	0~10V
	11	VS	Input	Speed Setting Signal Positive	U~10 V
	12	NC	_	Not Connected	
	13	VR	Output	Power Supply Positive for External Speed Setter	



*6 "SPEED OUT" signal is shown below.



① When input signal is H, input signals (RUN, BRAKE, F/R IN, and ALARM RST (60 W Only)) should be input by open collector. If you input 5 V, it will cause the operation to malfunction.

R2

C1

2 Noise of output signals ("ALARM" (20W, 40W) "ALARM OUT" (60W)), "F/R OUT", "SPEED OUT") should be removed by a filter as shown in figure above. (*7)

Setting of filter constant should be done by confirming the noise level referring to the recommended constant. (*8)

1ΚΩ

0.01*μ*F

The signal delays if the resistance and/or capacitor is large, However, this is a good way to control the noise. Especially for speed out, setting should be done with attention to filter constant because pulse width is narrow.

■Speed setting

Fig.1 Speed setting by external speed setter

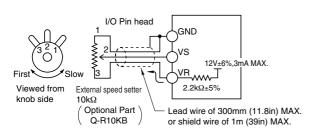
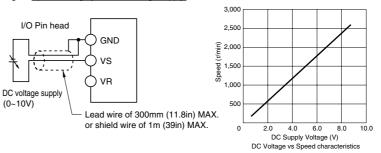


Fig.2 Speed setting by external voltage supply



I/O Pin head Pin No.

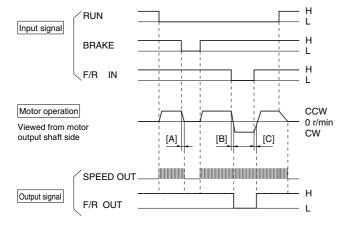
	FHD6P20S (PF)-D3 FHD6P40S (PE)-D3	FHD6J60S(PE)-D5
GND	5	10
VS	4	11
VR	3	13

Should be used within specified speed control range, although the speed could be set at out of the speed range.

Item	Setting Method
Speed setting by external speed setter (Optional Part)	Connect as shown in Fig.1 and set by external speed setter. Use variable resistor $10[K\Omega]$ as an external speed setter.
Speed setting by external voltage supply	Connect as shown in Fig.2 and set speed by external voltage supply.

By these function, it is possible to set a speed at outside of Speed control range. But it must be out of our product warranty.

■Control sequence



- [Notes for BRAKE Operation & Rotation change] (1) Do not change (period [A] left) the "F/R IN" signal while the "BRAKE" is activated. "F/R IN" signal should be changed after "BRAKE" is deactivated.
- (2) During the direction of rotation changing (period [B] & [C] left), you need the brake to operate, let it operate only when the both direction of rotation setting signal ("F/R IN") and direction monitor signal ("F/R OUT") is the same,
- (3) When actual motor speed is higher than the setting (by signal input value of "VS"), any switching of the "F/R IN" and "BRAKE" ("H→"L") must not be made.

 (4) During the brake is operating, set the "RUN" signal at "L" all the time. WARNING:

In case of different way of use from (1), (2), (3) and (4), (1), (2), and (4) may be the cause of the incorrect operation and (3) may be the cause of the fire or the

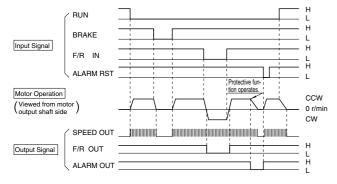
Electrical shock: By the load condition, the terminal voltage (VM) is raised up to 30 VDC, during switching BRAKE and/or Rotation direction.

(Braking Operation: At higher speed: reverse rotation brake first, then short circuit brake. But at slower speed: short circuit brake only.)

[Notes on "F/R OUT"] (20,40W only)

During the motor is in stop, the "F/R OUT" is held at the same signal as previously outputting. This means; if the motor stopped once, but the rotation reversed by Cogging torque or by the Load, then the "F/R OUT" is held at reversed signal. Also note that "F/R OUT" signal will delay by 0~5pulses of "SPEED OUT" from the motor rotation switched

FHD6J60S(PE)-D5



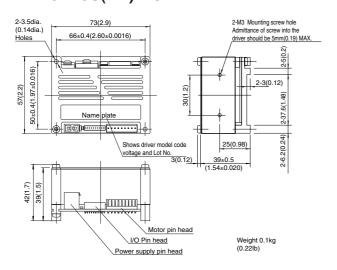
[Notes for "F/R OUT"] (60W only)

In case that motor is not running, "F/R OUT" holds the signal which has been output until motor stops. But according to the condition of use, there may be a case that motor runs reversely by cogging torque, load etc. After it stops. Be careful that in such case "F/R OUT" reverses and holds that condition.

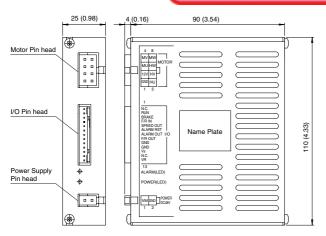
[Notes for "ALARM RST"] (60W only)

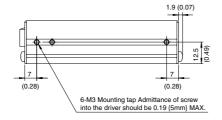
Operation should be done by "H". If operated by "L", overload protective function will not work.

■Driver outline Unit: mm (inch) FHD6P20S(PF)-D3 FHD6P40S(PE)-D3

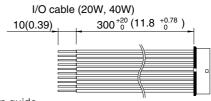


FHD6J60S(PE)-D5 End of production



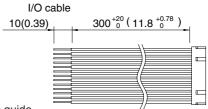


■Accessory Unit: mm (inch)



Connection guide

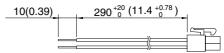
Pin No.	Name	Lead wire color	Lead wire
1	SPEED OUT	Brown	
2	F/R OUT	Red	
3	VR	Orange	
4	VS	Yellow	
5	GND	Green	UL3265
6	GND	Blue	AWG28
7	ALARM	Purple	
8	F/R IN	Gray	
9	BRAKE	White	
10	RUN	Black	



Connection guide

Pin No.	Name	Lead wire color	Lead wire
1	NC	Brown	
2	RUN	Red	
3	BRAKE	Orange	
4	F/R IN	Yellow	
5	SPEED OUT	Green	
6	ALARM RST	Blue	4007
7	ALARM OUT	Purple	UL1007 AWG26
8	F/R OUT	Gray	AVVGZU
9	GND	White	
10	GND	Black	
11	VS	Brown	
12	NC	Red	
13	VR	Orange	

Power supply cable (20W, 40W, 60W)



Connection guide

Pin No.	Name	Lead wire color	Lead wire
1	VM	Red	UL1430
2	P. GND	Black	AWG22

■Connector model code

Output	Itom	Pin head model code	Connector mode	Maker	
Output	Item	on drive	Housing	Contact (chained)	Makei
00147	I/O connection	B10B-ZR(LF)(SN)	ZHR-10	SZH-002T-P0.5	JST
20W 40W	Power supply connection	5566-02A	5557-02R	5556T	MOLEX
4044	Motor connection	IL-G-9P-S3T2-SA	IL-G-9S-S3C2-SA	IL-G-C2-SC10000	JAE
	I/O connection	IL-G-13P-S3L2-SA	IL-G-13S-S3C2-SA	IL-G-C2-SC-10000	JAE
60W	Power supply connection	5569-02A1	5557-02R	5556T	MOLEX
	Motor connection	5569-08A1	5557-08R	5556T	MOLEX

■Protection

Protection	Prote	ection	Alarm Release
function	Setting	Operation	Alailii helease
Overload Protection	When the load exceeds the rated torque for more than 5 seconds, the driver will cause the motor to stop and "ALARM" will output "L".	and "ALARM" outputs "L"	Cool down the driver fully, and input "L" into "ALARM RST" until "ALARM OUT" changes to "H". Or disconnect power supply for more than 1 minute.

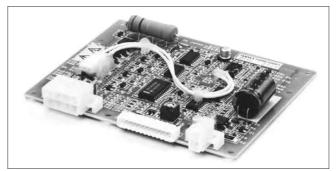
Do not use this function to determine whether or not the load exceeds the rated torque. Please make sure to check the load is lower than the rated torque before use.

■Motor/Driver/Cable/ model code table Unit: mm (inch)

		Motor driver set model code	Motor model code	Driver model code	Power supply cable model code	I/O Cable model code	
		FHD6P20S-D3	FH6S20-D3 FHD620PD3		FED-CNSL03 300 (11.8)	FED-CNPL03 300 (11.8)	
FHD series	Palm mini PLUS / J-Book driver	FHD6P20PF-D3	FH6PF20N-D3 FHD620PD3		FED-CNSL03 300 (11.8)	FED-CNPL03 300 (11.8)	
		FHD6P40S-D3	FH6S40-D3	FHD640PD3	FED-CNSL03 300 (11.8)	FED-CNPL03 300 (11.8)	
		FHD6P40PE-D3	FH6PE40N-D3	FHD640PD3	FED-CNSL03 300 (11.8)	FED-CNPL03 300 (11.8)	
		FHD6J60S-D5	FH6S60J-D5	FHD660JD5	FED-CNSL03 300 (11.8)	FED-CNIL03 300 (11.8)	
		FHD6J60PE-D5	FH6PE60J-D5	FHD660JD5	FED-CNSL03 300 (11.8)	FED-CNIL03 300 (11.8)	
	NOTE) Cable types for EHD series are the same as EED series						

NOTE) Cable types for FHD series are the same as FED series, because they are used in commonly.

High power simple type



■Specification

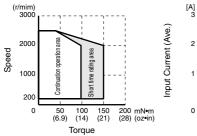
-opoon	ioatioii							
Model on mo	Plain sl	Plain shaft type		FH6S20H-D3		FH6S40H-D3		
Model on me	Pinion	Pinion shaft type		FH6PF20H-D3		FH6PE40H-D3		
Model on driver		FHD620HD3		FHD640HD3				
Rated voltage V (DC)			24		24			
Rated output W			2	0		40		
Speed control range r/min			200~	2500		200~2500		
Rated torque mN • m oz • in			98		200			
			14		28			
MAX. instan		mN • r	n	150 (2000r	/min MAX.)		290 (500r/min MAX.)	
torque (in 5s	ec.)	oz • ir	า	21 (2000r/min MAX.)		42 (500r/min MAX.)		
Rated speed	l	r/min		20	00		20	00
Speed setting	a method			①Speed setting by exte	ernal speed s	setter (Sold	separately: model code	e Q-R10KB)
opood oottii				②Speed setting by external voltage supply 0~10V				
Speed setting	g	(r/min)/	/V	300±5%				
				Against load	Against load ±1% 0~rated torque at rated voltage and speed			and speed
Speed variation				Against voltage ±1% Rated voltage ±10% at rated speed, no load			eed, no load	
				Against temperature ±3% 20±20°C at rated voltage and speed, no load				
land and a	Input			RUN, BRAKE, F/R IN, ALARM RST H: Open collector L: GND (0~0.8V)				
Input and ou	tput signai	Outpu	ıt	ALARM, HU OUT, HV OUT Open collector output DC30V MAX. 10mA MAX.				
Speed pulse		Pulse/Revo	lution	7 7			7	
, F	Rated (Ave.)			1.8 MAX.		3.1 N	MAX.	
Current	MAX. (Peak)		Α	7 MAX.		10 MAX.		
Protection functions				Over load protection When an exceeding torque than rated is applied to motor for more than about 5 sec., Stop motor and outputs "L" from "ALARM" (20W, 40W) "ALARM OUT". To release alarm: Input "L" in the ALARM RST or Turn off the power supply more than 1 min. period.				
Others				Operation temperature: 0~40°C (no condensation) continuous duty. The motor flange surface temp. must be 80°C MAX. (Ambient temperature 40°C without heat sink) Motor dielectric strength: Withstand for 1min. under AC500V 50Hz (Between case and coil) Motor insulation resistance: 10MΩMIN. (20W, 40W) (Between case and coil by DC500V tester)				
	Speed	Speed (r/min)		Applicable MAX. Torque for gearheads				
Gear ratio	at 200r/min	min at 2000r/min	/min	6H□	EBN		8F_	EBN
	at 2001/111111		7111111	mN • m	oz •	in	mN • m	oz • in
5	5 40			390	56	6	780	110
10	20	200		780	11	0	1600	220
25 (25.44)	8	80		1700	24	0	3600	510
50 (49.6)	4 40			3500	50	0	7000	990

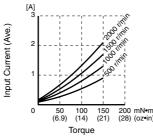
[•] Although the rotation speed range in the high-speed area expands more than that shown in the above table, the allowable torque may decrease. Refer to the torque rotation speed graph.

^{• :} rotation of gear head output shaft becomes reverse direction of motors.

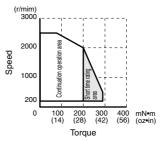
[•] In case of 8F□EBN value in () should be used as gear ratio.

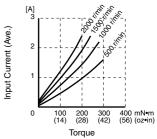
■Torque Speed/Current (TYP.) Characteristics FH6S(PF)20H-D3+FHD620HD3





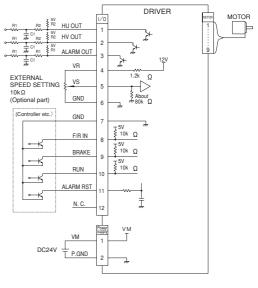
FH6S(PE)40H-D3+FHD640HD3





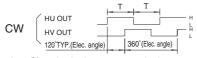
■Input & output terminals and wiring diagram

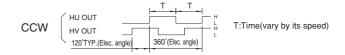
					alo alla willing	3 -	
Item	Pin No.	Read Wire Color	Symbol	Input or Output		Standard • Condition	
Power	1	Red	VM	Input	Power supply positive for driver	DC24 V±10%	
supply	2	Black	P.GND	_	Power supply GND for driver	DO24 V±10 /0	
	1	Brown	HU OUT	Output			
	2	Red	HV OUT	Output	7 Pulse/Revolution ※1	H: Open collector DC30V MAX.	
I/O	3	Orange	ALARM OUT	Output	H: Normal operation L: Alarm output	L: 0~0.8 V, 10 mA MAX.	
	4	Yellow	VR	Output	Power supply positive for external speed setter		
	5	Green	VS	Input	Speed setting signal positive	0~10 V	
	6	Blue	GND	_	Speed setting signal GND		
	7	Purple	GND	_	GND for I/O Signal		
	8	Gray	F/R IN	Input	H: CCW L: CW (Viewed from motor output shaft side)		
	9	White	BRAKE *2	Input	H: BRAKE Deactivated L: BRAKE activated	H: Open collector L: 0~0.8 V	
	10	Black	RUN	Input	H: Stop L: Start		
	11	Brown	ALARM RST **3	Input	H: Normal operation L: Reset		
	12	Red	N.C.	_	Not used	Must be operated in the open state.	



Part name	Recommended value
R1	4.7ΚΩ
R2	1ΚΩ
C1	0.01 <i>µ</i> F

Motor rotation (viewed from motor output shaft side)





- ※ 2 Brake specification: Short brake between terminals
 - "BRAKE has priority over "RUN".
 - During rotation direction switching operation, "BRAKE" terminal voltage may reduce due to internal processing.
- 3 In case of "L", the overload protection function is canceled. If overload operation is performed in this state, the motor may burn out.

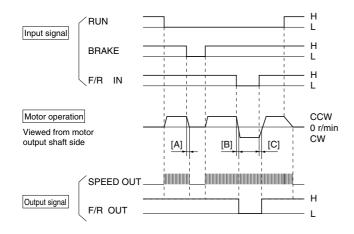
■Protection

Protection	Prote	ection	Alarm Release	
function	Setting	Operation		
Protection	When the load exceeds the rated torque for more than 5 seconds, the driver will cause the motor to stop and "ALARM" will output "L".	and "ALARM" outputs "L"	Cool down the driver fully, and input "L" into "ALARM RST" until "ALARM OUT" changes to "H". Or disconnect power supply for more than 1 minute.	

Do not use this function to determine whether or not the load exceeds the rated torque. Please make sure to check the load is lower than the rated torque before use. When the overload protection function is canceled ("ALARM RST" is in the "L" state) and temperature rises rapidly due to motor restraint, the motor may burn out. Make sure to set "ALARM RST" to "H" before operating the motor.

^{*1 &}quot;HU OUT" signal and "HV OUT" signal are shown below.

■Control sequence



- [Notes for BRAKE Operation & Rotation change]
 (1) Do not change (period [A] left) the "F/R IN" signal while the "BRAKE" is activated. "F/R IN" signal should be changed after "BRAKE" is deactivated.
 (2) During the direction of rotation changing (period [B] & [C] left), you need the
- brake to operate, let it operate only when the both direction of rotation setting
- signal ("F/R IN") and direction monitor signal ("F/R OUT") is the same, When actual motor speed is higher than the setting (by signal input value of "VS"), any switching of the "F/R IN" and "BRAKE" ("H→"L") must not be made. (4) During the brake is operating, set the "RUN" signal at "L" all the time. WARNING:

In case of different way of use from (1), (2), (3) and (4), (1), (2), and (4) may be the cause of the incorrect operation and (3) may be the cause of the fire or the

Electrical shock: By the load condition, the terminal voltage (VM) is raised up to

30 VDC, during switching BRAKE and/or Rotation direction. (Braking Operation: At higher speed: reverse rotation brake first, then short circuit brake. But at slower speed: short circuit brake only.)

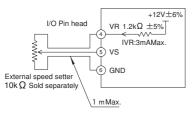
[Notes on "F/R OUT"] (20,40W only)

During the motor is in stop, the "F/R OUT" is held at the same signal as previously outputting. This means; if the motor stopped once, but the rotation reversed by Cogging torque or by the Load, then the "F/R OUT" is held at reversed signal. Also note that "F/R OUT" signal will delay by 0~5pulses of "SPEED OUT" from the motor rotation switched.

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■Speed setting

Fig.1 Speed setting by external speed setter



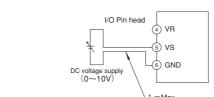


Fig.2 Speed setting by external voltage supply

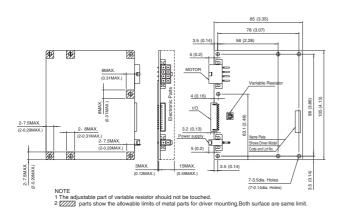
I/O Pin head	
DC voltage supply (0~10V) 1 mMax.	

(Time	<u></u>
Item	Setting Method
Speed setting by external speed setter (Optional Part)	Connect as shown in Fig.1 and set by external speed setter. Use variable resistor $10[K\Omega]$ as an external speed setter.
Speed setting by external voltage supply	Connect as shown in Fig.2 and set speed by external voltage supply.

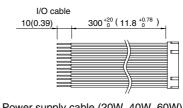
By these function, it is possible to set a speed at outside of Speed control range. But it must be out of our product warranty.

2,500 1,000 0 6.0 8.0 DC Supply Voltage (V) DC Voltage vs Speed characteristics

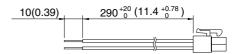
■Driver outline Unit: mm (inch)



■Accessory Unit: mm (inch)



Power supply cable (20W, 40W, 60W)



■Connector model code

Item	Pin head model code on	Connector mode	Maker	
item	drive	Housing	Contact (chained)	iviakei
I/O connection	53325-1210	51090-1200	50212-8000	
Power supply connection	5566-02A	5557-02R	5556T	MOLEX
Motor connection	5569-08A1	5557-08R	5556T	

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