



Item no: 0113214

COAX® cartridge MINI Si08-3

COAX® is an advanced solution for creating vacuum with compressed air. Based on Piab's multistage technology, COAX® cartridges are smaller, more efficient and more reliable than conventional ejectors, that allows for the design of a flexible, modular and efficient vacuum system. The two-stage COAX®... cartridge MICRO is probably the world's smallest multistage vacuum ejector. Its low weight makes it suitable to integrate close to the suction point in high speed pick-and-place applications of small objects. The two-stage COAX® cartridge MINI has small mounting dimensions and the three-stage COAX® cartridge MINI has high initial vacuum flow. The two-stage COAX® cartridge MIDI has small mounting dimensions and the three-stage COAX® cartridge MIDI has high initial vacuum flow. The MIDI cartridges are efficient generators of blow-air and are also suitable for fast evacuation of large volumes.

- Three-stage COAX® cartridge MINI with extra high initial vacuum flow.
- Large vacuum flow in relation to energy consumption.
- Good for handling porous materials or if surface leakage is present. Recommended for high speed applications.

General

 $\begin{array}{lll} \text{Material} & \text{PA, SS, AL, NBR} \\ \text{Temperature} & -10 - 80 \, ^{\circ}\text{C} \\ \text{Weight} & 4.9 - 12.7 \, \text{g} \end{array}$

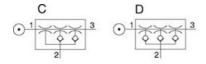
Performance

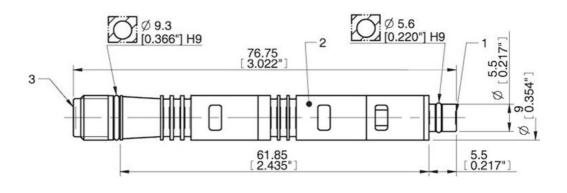
Feed pressure, max. 0.7 MPa

| Feed pressure | Air consumption | Vacuum flow (NI/s) at different vacuum levels (-kPa) | | | | | | | | Max vacuum | |
|------------------------|-----------------|--|------|------|------|------|------|------|------|------------|------|
| MPa | NI/s | 0 | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | -kPa |
| MINI Si08-3 0,40 - 0.4 | 0.31 | 1.1 | 0.57 | 0.36 | 0.26 | 0.18 | 0.09 | 0 | 0 | 0 | 60 |
| MINI Si08-3 0,50 - 0.5 | 0.38 | 1.23 | 0.65 | 0.46 | 0.29 | 0.23 | 0.15 | 0.08 | 0.01 | 0 | 70 |
| MINI Si08-3 0,60 - 0.6 | 0.44 | 1.34 | 0.73 | 0.55 | 0.35 | 0.23 | 0.17 | 0.13 | 0.08 | 0 | 75 |

| Feed pressure | Air consumption | Evacuation time (s/l) to reach different vacuum levels (-kPa) | | | | | | | | Max vacuum | |
|------------------------|-----------------|---|------|------|-----|-----|-----|-----|----|------------|------|
| MPa | NI/s | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | 90 | -kPa |
| MINI Si08-3 0,40 - 0.4 | 0.31 | 0.12 | 0.33 | 0.66 | 1.1 | 1.9 | 0 | 0 | 0 | 0 | 60 |
| MINI Si08-3 0,50 - 0.5 | 0.38 | 0.11 | 0.29 | 0.55 | 0.9 | 1.5 | 2.3 | 4.6 | 0 | 0 | 70 |
| MINI Si08-3 0,60 - 0.6 | 0.44 | 0.1 | 0.25 | 0.48 | 0.8 | 1.3 | 2 | 2.9 | 0 | 0 | 75 |

Dimensional drawings 🔓





Accessories

0111977 | Silencer COAX® MINI

0106344 Exhaust adapter