piab Evolving automation



Item no: 0122457

Suction cup OCF40x110P Polyurethane 55/60, G3/8" male

Special designed friction cups for oily surfaces, such as sheets in metal forming processes. Thanks to the strong grip on oily surfaces, the suction cups can withstand high shear forces, typically 2–4 times more than corresponding conventional suction cups. The OCF-P design is suitable for oblong objects with... slightly domed and flat surfaces, such as those encountered with body parts in the automotive industry. The suction cups have support cleats that prevent thin objects from being disfigured. DURAFLEX® suction cups manufactured in a specially developed material that features the elasticity of rubber and wear resistance of polyurethane. The material does not leave any marks on the objects handled.

- Special designed friction cups for oily surfaces, such as sheets in metal forming processes.
- Normal wear on friction cup will not affect the long term shear force performance.
- Best choice if > 0,1g/m2 press oil is used on the sheet.
- Thanks to the strong grip on oily surfaces, the suction cups can withstand high shear forces, typically 2–4 times more than corresponding conventional suction cups.
- The "OCF" design is suitable for oblong objects with slightly curved or flat surfaces.
- Fitting option, male G3/8", with a swivel function prior to the locking operation, for easy positioning of the oval cup.
- DURAFLEX® suction cups manufactured in a specially developed material that features the elasticity of rubber and wear resistance of polyurethane. The material does not leave any marks on the objects handled.

General

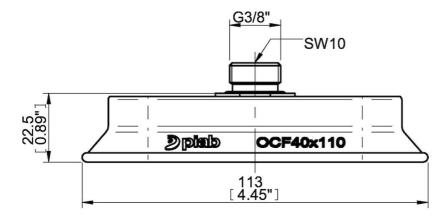
Suction cup shape Material	Oval Concave PU55, PU60 OCF-P 55 g 34 cm ³ OCF40X110P Dry metal sheet Dry metal sheet 5.3 mm 42 mm			
Suction cup model				
Weight				
Volume				
Suction cup model				
Specification				
Movement, vertical max.				
Curve radius, min.				
Suction cup model	OCF40X110P Oily steel plate			
Specification Oily steel plate				
Fitting				
Fitting option	None			
Fitting size	3/8"			
Fitting style	Male			
Fitting type	G-thread			
Dimension				
Height	32.5 mm			
Length	113 mm			
Width	43 mm			
Performance - lifting forces				
OCF40X110P Dry metal sheet	Â	À		
60 -kPa	178 N	167 N		
90 -kPa	245 N	232 N		
OCF40X110P Oily steel plate	Â	À		
60 -kPa	185 N	54 N		
90 -kPa	246 N	78 N		

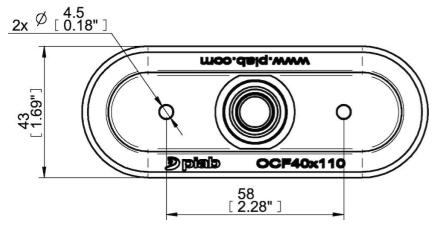
Material

Name	PU55	PU60
Colour	Orange	GreenTransparent
Temperature	10 - 50 °C	10 - 50 °C
Hardness	55 °Shore A	60 °Shore A

	PU55	PU60	
Alcohol	n/a	n/a	
Concentrated acids	+	+	
Ethanol	+	+	
Hydrolysis	+	+	
Methanol	-	-	
Oil	+++	+++	
Oxidation	-	-	
Petrol	+	+	
Wear resistance	+++	+++	
Weather and ozone	+++	+++	

Dimensional drawings 🔓





Values specified in the data sheet are tested at:

- Room temperature: (20°C [68°F] ± 3°C [5.5°F])
- Standard atmosphere: (101.3 [29.9 inHg] ± 1.0 kPa [0.3 inHg])
- Relative humidity: 0-100%
- Compressed air quality: DIN ISO 8573-1 class 4