2 piab Evolving automation



Item no: 0118429

Suction cup FCF75P Polyurethane 55/60, G3/8" female

The FCF-P design is suitable for oily surfaces, slightly domed and flat surfaces, e.g., such as those encountered when handling metal sheets in press lines. The suction cups have support cleats that prevent thin objects from being disfigured. DURAFLEX® suction cups manufactured in a specially developed... material that features the elasticity of rubber and wear resistance of polyurethane. The material does not leave any marks on the objects handled.

- Special designed friction cups for oily surfaces, such as sheets in metal forming processes.
- Normal wear on friction cup will not affect the long term shear force performance.
- Best choice if > 0.1g/m2 press oil is used on the sheet.
- Thanks to the strong grip on oily surfaces, the suction cups can withstand high shear forces, typically 2–4 times more than corresponding conventional suction cups.
- The "FCF" design is suitable for slightly domed and flat surfaces, e.g., such as those encountered when handling metal sheets in press lines.
- The suction cups have support cleats that prevent thin objects from being disfigured.
- DURAFLEX® suction cups manufactured in a specially developed material that features the elasticity of rubber and wear resistance of polyurethane. The material does not leave any marks on the objects handled.

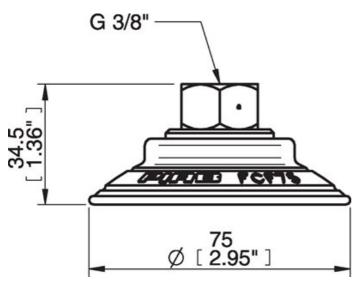
General

| Application | Oily sheet metal | | | |
|-----------------------------|--|-------|--|--|
| Suction cup shape | Flat Concave | | | |
| Material | PU55, PU60 | | | |
| Suction cup model | FCF 60 - 91 g | | | |
| Weight | | | | |
| Volume | 30 cm ³ | | | |
| Suction cup model | FCF75P Dry metal sheet Dry metal sheet 5.4 mm 100 mm FCF75P Oily steel plate | | | |
| Specification | | | | |
| Movement, vertical max. | | | | |
| Curve radius, min. | | | | |
| Suction cup model | | | | |
| Specification | Oily steel plate | | | |
| itting | | | | |
| Fitting option | None | | | |
| Fitting size | 3/8" | | | |
| Fitting style | Female | | | |
| Fitting type | G-thread | | | |
| Dimension | | | | |
| Height | 34.5 mm | | | |
| Outer diameter, actuated | 78.6 mm | | | |
| Outer diameter | 75 mm | | | |
| erformance - lifting forces | | | | |
| FCF75P Dry metal sheet | ↑ | | | |
| 60 -kPa | 171 N | 166 N | | |
| 90 -kPa | 236 N | 211 N | | |
| FCF75P Oily steel plate | Â | Ż | | |
| 60 -kPa | 163 N | 104 N | | |
| 90 -kPa | 228 N | 139 N | | |
| | | | | |

| Name | PU55 | PU60 |
|-------------|-------------|------------------|
| Colour | Orange | GreenTransparent |
| Temperature | 10 - 50 °C | 10 - 50 °C |
| Hardness | 55 °Shore A | 60 °Shore A |

| | PU55 | PU60 |
|--------------------|------|------|
| Alcohol | n/a | n/a |
| Concentrated acids | + | + |
| Ethanol | + | + |
| Hydrolysis | + | + |
| Methanol | - | - |
| Oil | +++ | +++ |
| Oxidation | - | - |
| Petrol | + | + |
| Wear resistance | +++ | +++ |
| Weather and ozone | +++ | +++ |
| | | |

Dimensional drawings 🔓



Values specified in the data sheet are tested at:

- Room temperature: (20°C [68°F] ± 3°C [5.5°F])
- Standard atmosphere: (101.3 [29.9 inHg] ± 1.0 kPa [0.3 inHg])
- Relative humidity: 0-100%
- Compressed air quality: DIN ISO 8573-1 class 4