2 piab Evolving automation



Item no: 0102865

Vacuum pump MINI M5L, conn. A, NBR sealings

COAX® is an advanced solution for creating vacuum with compressed air. Based on Piab's multistage technology, COAX® cartridges are smaller, more efficient and more reliable than conventional ejectors, that allows for the design of a flexible, modular and efficient vacuum system. The two-stage COAX®... cartridge MICRO is probably the world's smallest multistage vacuum ejector. Its low weight makes it suitable to integrate close to the suction point in high speed pick-and-place applications of small objects. The two-stage COAX® cartridge MINI has small mounting dimensions and the three-stage COAX® cartridge MINI has high initial vacuum flow. The two-stage COAX® cartridge MIDI has small mounting dimensions and the three-stage COAX® are efficient generators of blow-air and are also suitable for fast evacuation of large volumes.

- Medium vacuum levels to 84 -kPa
- Small size and low weight
- Optimal pressure is 0.38 MPa

General

Material	PA, POM, SS, NBR
Noise level	57 - 68 dBA
Temperature	-20 - 80 °C
Weight	30 g

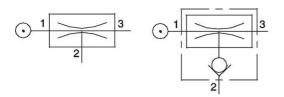
Performance

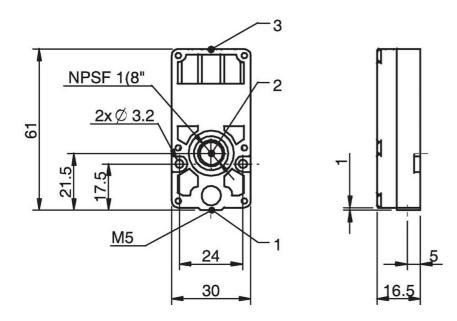
Feed pressure, max.

0.7 MPa

Feed pressure	Air consumption	Vacuum flow (NI/s) at different vacuum levels (-kPa)								Max vacuum	
MPa	NI/s	0	10	20	30	40	50	60	70	80	-kPa
M5L 0,38 - 0.38	0.38	0.58	0.3	0.22	0.18	0.14	0.1	0.08	0.04	0.01	81
M5L 0,60 - 0.6	0.55	0.73	0.5	0.26	0.14	0.12	0.1	0.08	0.05	0.02	84
Feed pressure	Air consumption	sumption Evacuation time (s/l) to reach different vacuum levels (-kPa) Max vacuum									
MPa	NI/s	10	20	30	40	50	60	70	80	90	-kPa
MPa M5L 0,38 - 0.38	NI/s	10 0.2	20			50 2.6	60 3.8	70 5.9	80 11.1	90 0	-kPa 81

Dimensional drawings 🔓





3201097E Sealing kit MINI 5-28, EPDM

3201097V Sealing kit MINI 5-28, Viton®

3201097 Sealing kit MINI 5-28, NBR