

Item no: 0118995

## Suction cup BFF60P Polyurethane 55/60, G3/8" female

The BFF-P design is suitable for oily surfaces, uneven/curved surfaces or if level compensation is needed, for example in de-stacking applications. The flat inner support gives stability during movement in any orientation. Special designed friction cups for oily surfaces, such as sheets in metal forming processes.... Thanks to the strong grip on oily surfaces, the suction cups can withstand high shear forces, typically 2–4 times more than corresponding conventional suction cups.

- Special designed friction cups for oily surfaces, such as sheets in metal forming processes.
- Normal wear on friction cup will not affect the long term shear force performance.
- Best choice if > 0.1g/m2 press oil is used on the sheet.
- Thanks to the strong grip on oily surfaces, the suction cups can withstand high shear forces, typically 2–4
   times more than corresponding conventional suction cups.
- The "BFF" design is suitable for uneven/curved surfaces or if level compensation is needed, for example in de-stacking applications.
- The flat inner support gives stability during movement in any orientation.
- DURAFLEX® suction cups manufactured in a specially developed material that features the elasticity of rubber and wear resistance of polyurethane. The material does not leave any marks on the objects handled.

#### General

Application Oily sheet metal

Suction cup shape Bellows
Material PU55, PU60

 $\begin{array}{lll} \text{Suction cup model} & \text{BFF} \\ \text{Weight} & 30 - 61 \text{ g} \\ \text{Volume} & 20 \text{ cm}^3 \end{array}$ 

Suction cup model BFF60P Dry metal sheet

Specification Dry metal sheet

Movement, vertical max. 10 mm Curve radius, min. 35 mm

Suction cup model BFF60P Oily steel plate

Specification Oily steel plate

# Fitting

Fitting option None
Fitting size 3/8"
Fitting style Female
Fitting type G-thread

### Dimension

Height 36 mm
Outer diameter, actuated 61.4 mm
Outer diameter 61.3 mm

### Performance - lifting forces

BFF60P Dry metal sheet	$\stackrel{\uparrow}{\Delta}$	益
60 -kPa	77 N	90 N
90 -kPa	112 N	122 N
BFF60P Oily steel plate	<b>∱</b>	<b>→</b>
60 -kPa	82 N	76 N
90 -kPa	106 N	93 N

### Material

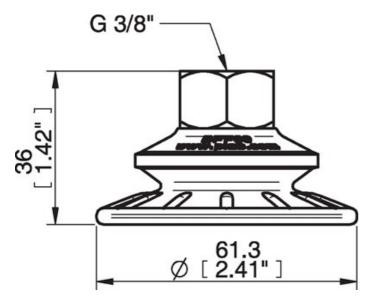
Name PU55 PU60

Colour Orange GreenTransparent

Temperature  $10 - 50 \, ^{\circ}\text{C}$   $10 - 50 \, ^{\circ}\text{C}$  Hardness  $55 \, ^{\circ}\text{Shore A}$   $60 \, ^{\circ}\text{Shore A}$ 

	PU55	PU60
Alcohol	n/a	n/a
Concentrated acids	+	+
Ethanol	+	+
Hydrolysis	+	+
Methanol	-	-
Oil	+++	+++
Oxidation	-	-
Petrol	+	+
Wear resistance	+++	+++
Weather and ozone	+++	+++

### Dimensional drawings $\triangle$



Values specified in the data sheet are tested at:

Room temperature: (20°C [68°F] ± 3°C [5.5°F])

Standard atmosphere: (101.3 [29.9 inHg] ± 1.0 kPa [0.3 inHg])

• Relative humidity: 0-100%

Compressed air quality: DIN ISO 8573-1 class 4