piab Evolving automation



Item no: 0118423

Suction cup FCF75P Polyurethane 55/60, G3/8" male, with mesh filter

The FCF-P design is suitable for oily surfaces, slightly domed and flat surfaces, e.g., such as those encountered when handling metal sheets in press lines. The suction cups have support cleats that prevent thin objects from being disfigured. DURAFLEX® suction cups manufactured in a specially developed... material that features the elasticity of rubber and wear resistance of polyurethane. The material does not leave any marks on the objects handled.

- Special designed friction cups for oily surfaces, such as sheets in metal forming processes.
- Normal wear on friction cup will not affect the long term shear force performance.
- Best choice if > 0.1g/m2 press oil is used on the sheet.
- Thanks to the strong grip on oily surfaces, the suction cups can withstand high shear forces, typically 2–4 times more than corresponding conventional suction cups.
- The "FCF" design is suitable for slightly domed and flat surfaces, e.g., such as those encountered when handling metal sheets in press lines.
- The suction cups have support cleats that prevent thin objects from being disfigured.
- DURAFLEX® suction cups manufactured in a specially developed material that features the elasticity of rubber and wear resistance of polyurethane. The material does not leave any marks on the objects handled.

General

Item number, alternative	E12047535
Application	Oily sheet metal
Material	PU55, PU60
Weight	60 - 58 g
Suction cup model	FCF75P Dry metal sheet
Specification	Dry metal sheet
Movement, vertical max.	5.4 mm
Curve radius, min.	100 mm
Suction cup model	FCF75P Oily steel plate
Specification	Oily steel plate

Dimensions DWG

Diameter	75 mm
Height	31.3 mm
Thread	G 3/8 in

Performance - lifting forces

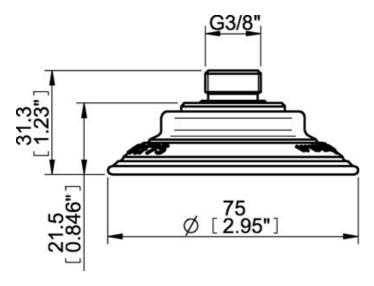
FCF75P Dry metal sh	eet 🗘	À	
60 -kPa	171 N	166 N	
90 -kPa	236 N	211 N	
FCF75P Oily steel pla	ate 🛆	→ △	
60 -kPa	163 N	104 N	
90 -kPa	228 N	139 N	

Material

Name	PU55	PU60
Colour	Orange	GreenTransparent
Temperature	10 - 50 °C	10 - 50 °C
Hardness	55 °Shore A	60 °Shore A

	PU55	PU60
Alcohol	n/a	n/a
Concentrated acids	+	+
Ethanol	+	+
Hydrolysis	+	+
Methanol	-	-
Oil	+++	+++
Oxidation	-	-
Petrol	+	+
Wear resistance	+++	+++
Weather and ozone	+++	+++

Dimensional drawings 🔓



Values specified in the data sheet are tested at:

- Room temperature: (20°C [68°F] ± 3°C [5.5°F])
- Standard atmosphere: (101.3 [29.9 inHg] ± 1.0 kPa [0.3 inHg])
- Relative humidity: 0-100%
- Compressed air quality: DIN ISO 8573-1 class 4